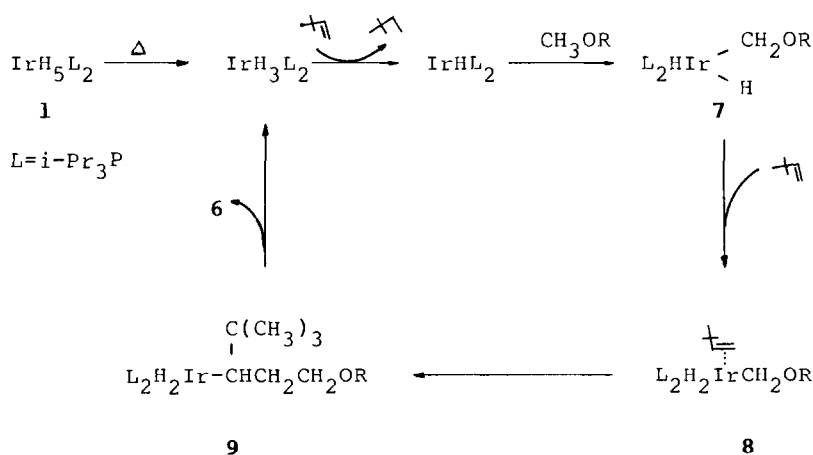


Thus, heating the reaction mixture for 30 min., the mixture of olefins formed from **2a** and **3** contains cis-olefin **4a**(31%), trans-olefin **5a**(54%), and trans-olefin **6a**(15%) in turnover number of 7. After 24 h, the maximum turnover number reaches 12, and the final constitution of the products is **4a** 45%, **5a** 44% and **6a** 11%. The turnover numbers of the products from **2b** and **2c** are nearly the same with that of **2a**. The isomerization of **6** to **4** and **5** was found more facile in the case of **2b** and **2c**, therefore, after distillation, **2b** or **2c** gave mainly **4** and **5** in 1:1 ratio. The product analysis disclosed the preferential insertion of **1** on C-H bonds of the methoxyl group over other C-H bonds. This order of reactivity is in consistent with the work reported by Felkin.

The mechanism of the catalytic dehydrogenation of alkane using transition metal polyhydride has been suggested by Felkin⁷ to proceed through the highly unsaturated fourteen-electron species, from which the alkyl metal hydride undergoes β -hydrogen elimination to give the corresponding olefin. However, for the alkyl metal species without a β -hydrogen atom, the olefin insertion reaction occurs instead. Thus, the possible pathway is shown below:



In case of lacking a β -hydrogen atom, the sixteen electron-species **7** formed by the oxidative addition of carbon-hydrogen bond can further coordinate with the olefin **3** to yield **8**. Then, the insertion of the olefin into the carbon-metal bond followed by the β -hydrogen elimination leads to the formation of the trans-olefin **6**. The migration of the double bond and cis/trans isomerization of alkene occur in the same catalytic system. Thus, **6** is rapidly isomerized to the enol ethers **4** and **5**, and only about 10% or a very small amount of olefin **6** remains unchanged. The ratio of **4** to **5** is changed from 1:2 at the initial stage of the reaction to the equilibrium value of 1:1. When the reaction of **2** and **3** was carried out in a sealed tube at 150°C, the cis-olefin **4a** was increased to 52%. For comparison, the isomerization of propen-2-yl butyl ether

(10) and (E)-buten-2-yl butyl ether (11) has been carried out. The ratio of cis and trans isomers of both propen-1-yl butyl ether and buten-1-yl butyl ether was found to be 1:1 when 10 and 11 were heated at 50°C in the presence of 1.

With regard to the regioselectivity of the olefin insertion, it is found that the ROCH₂ group adds exclusively to the least substituted carbon atom of the double bond. Neither terminal olefin nor its isomeric product was detected.

This insertion reaction could also be carried out in suitable solvents, such as ethylene dichloride and hexamethyldisiloxane, to give the same products with lower yield (turnover numbers of 2-3). If the rhenium polyhydride, ReH₇(i-Pr)₃P₂ is used instead of the iridium complex 1, the turnover number is lower, but less isomerization of the double bond was observed.

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8. **4a**: GC-IR: 768, 1119(s), 1362, 1393, 1663(s), 3043; ¹H NMR(CDCl₃, 200 MHz): 0.88(s, 9H), 1.98(dd, 2H, J=8 Hz, 2 Hz), 3.40(s, 3H), 3.56(s, 4H), 4.40(dt, 1H, J=6 Hz, 8 Hz), 6.03(dt, 1H, J=6 Hz, 2 Hz); MS: 172(M⁺), 115, 59.
5a: GC-IR: 930, 1130(s), 1370, 1397, 1655(s), 1670, 3063; ¹H NMR(CDCl₃, 200 MHz): 0.90(s, 9H), 1.78(dd, 2H, J=8 Hz, 2 Hz), 3.40(s, 3H), 3.56(s, 4H), 4.81(dt, 1H, J=14 Hz, 8 Hz), 6.22(dt, 1H, J=14 Hz, 2 Hz); MS: 172(M⁺), 115, 59.
6a: GC-IR: 972, 1123(s), 1357; ¹H NMR(CDCl₃, 200 MHz): 1.02(s, 9H), 3.40(s,

3H), 3.56(s, 4H), 3.99(dd, 2H, J=6 Hz, 2 Hz), 5.49(dt, 1H, J=16 Hz, 6 Hz), 5.71(dt, 1H, J=16 Hz, 2 Hz); MS: 115, 97, 59, 55.

4b: GC-IR: 767, 1111(s), 1369(s), 1396, 1662(s), 3043; ^1H NMR(C_6D_6 , 400 MHz): 0.97(s, 9H), 1.00-1.85(m, 10H), 2.25(dd, 2H, J=8 Hz, 1.2 Hz), 3.30(m, 1H), 4.47(dt, 1H, J=6 Hz, 8 Hz), 5.98(dt, 1H, J=6 Hz, 12 Hz). MS: 196(M⁺), 139, 114, 83, 57.

5b: GC-IR: 926, 1145(s), 1373, 1651, 1670(s), 3065; ^1H NMR(C_6D_6 , 400 MHz): 0.94(s, 9H), 1.00-1.85(m, 10H), 1.81(dd, 2H, J=8 Hz, 12 Hz), 3.47(m, 1H), 5.11(dt, 1H, J=12 Hz, 8 Hz), 6.04(dt, 1H, J=12 Hz, 1.2 Hz); MS: 196(M⁺), 139, 114, 83, 57.

6b: GC-IR 978, 1111(s), 1361; GC-MS: 138, 114, 97, 83, 57.

4c: GC-IR: 770, 1107(s), 1370, 1659(s), 3043; ^1H NMR(C_6D_6 , 200 MHz): 0.77(s, 3H), 0.92(s, 9H), 1.08-2.06(m, 9H), 2.23(dd, 2H, J=8 Hz, 2 Hz), 3.41(m, 1H), 4.47(dt, 1H, J=6 Hz, 8 Hz), 5.99(dt, 1H, J=6 Hz, 2 Hz); MS: 210(M⁺), 153, 114, 97, 55.

5c: GC-IR: 926, 1145, 1370, 1667, 3043; ^1H NMR(C_6D_6 , 200 MHz): 0.80(s, 3H), 1.00(s, 9H), 1.08-2.06(m, 9H), 1.98(dd, 2H, J=8 Hz, 2 Hz), 3.53(m, 1H), 5.1(dt, 1H, J=12 Hz, 8 Hz), 6.06(dt, 1H, J=12 Hz, 2 Hz); MS: 210(M⁺), 153, 114, 97, 55.

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